Rupert, Gibbon & Spider, Inc. encourages and expects you to read and understand the entire SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: METHOCEL

Recommended use of the chemical and restrictions on use
Identified uses: Thickener. Binder. Film former. Processing aid. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
Manufacturer:
Rupert Gibbon & Spider, Inc.
1147 Healdsburg Ave.
Healdsburg, CA 95448
800-442-0455 / 707-433-9577

Emergency number:
CHEMTREC (24HR Emergency Telephone),
call: 1-800-424-9300

International CHEMTREC, call: 1-703-527-3887
For non-emergency assistance, call: 800-442-0455

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Combustible dust
Skin sensitization - Category 1

Label elements
Hazard pictograms

Signal word: WARNING!

Hazards
May form combustible dust concentrations in air
May cause an allergic skin reaction.

Precautionary statements
Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Take precautionary measures against static discharge.

Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.
Response
IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Disposal
Dispose of contents/container to an approved waste disposal plant.

Other hazards
Slipping hazard.
May form explosive dust-air mixture.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroxypropyl methyl cellulose</td>
<td>9004-65-3</td>
<td>&gt;= 85.0 - &lt;= 95.0</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt;= 1.0 - &lt;= 10.0</td>
</tr>
<tr>
<td>Sodium chloride</td>
<td>7647-14-5</td>
<td>&gt;= 0.5 - &lt;= 5.0 %</td>
</tr>
<tr>
<td>Ethanedial</td>
<td>107-22-2</td>
<td>&lt; 1.0</td>
</tr>
<tr>
<td>Polyglycol and carboxylic acid</td>
<td>Trade secret</td>
<td>&lt;= 4.0</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

**Description of first aid measures**

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

**Eye contact:** Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** No emergency medical treatment necessary.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

**Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

**Suitable extinguishing media:** Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

**Unsuitable extinguishing media:** no data available

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Sweep up. Use care to minimize generation of airborne dust. Do not use water for cleanup. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically ground and bond all equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store in a dry place. See Section 10 for more specific information.

Storage stability
Storage temperature: 5 - 35 °C (41 - 95 °F)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroxypropyl methyl cellulose</td>
<td>Dow IHG</td>
<td>TWA Total dust</td>
<td>10 mg/m3</td>
</tr>
<tr>
<td>Ethanedial</td>
<td>ACGIH</td>
<td>TWA Inhalable fraction and vapor</td>
<td>0.1 mg/m3</td>
</tr>
<tr>
<td></td>
<td>US WEEL</td>
<td>TWA aerosol</td>
<td>0.1 mg/m3</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>Skin Sensitizer</td>
</tr>
<tr>
<td>Carboxylic acid</td>
<td>Dow IHG</td>
<td>C</td>
<td>3 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL</td>
<td>10 ppm</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>9 mg/m3 5 ppm</td>
</tr>
<tr>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>9 mg/m3 5 ppm</td>
</tr>
</tbody>
</table>
Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, in dusty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Particulate filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td></td>
</tr>
<tr>
<td>Physical state</td>
<td>Powder</td>
</tr>
<tr>
<td>Color</td>
<td>White to off-white</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No test data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/Range</td>
<td>No test data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point (760 mmHg)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point closed cup</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>May form combustible dust concentrations in air</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No test data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No test data available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative Vapor Density (air = 1)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative Density (water = 1)</td>
<td>No test data available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>completely soluble in water</td>
</tr>
</tbody>
</table>
Partition coefficient: n-octanol/water  no data available
Auto-ignition temperature  No test data available
Decomposition temperature  No test data available
Kinematic Viscosity  No test data available
Explosive properties  no data available
Oxidizing properties  no data available
Molecular weight  No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity:  no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Avoid temperatures above 130 °C

Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. Single dose oral LD50 has not been determined.

For the major component(s): LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. The dermal LD50 has not been determined.

For the major component(s): LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

No adverse effects are anticipated from single exposure to dust. For respiratory irritation and narcotic effects: No relevant data found.

The LC50 has not been determined.
Skin corrosion/irritation
Essentially nonirritating to skin.

Serious eye damage/eye irritation
Solid or dust may cause irritation or corneal injury due to mechanical action.

Sensitization
For the minor component(s):
Skin contact may cause an allergic skin reaction.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Repeated ingestion of similar cellulosics by humans has not resulted in known significant adverse effects.

Carcinogenicity
Similar cellulosics did not cause cancer in long-term animal studies.

Teratogenicity
Similar cellulosics did not cause birth defects or other toxic effects to the fetus in laboratory animal studies.

Reproductive toxicity
In animal studies, a similar cellulosic has been shown not to interfere with reproduction.

Mutagenicity
Similar cellulosics were negative in both in vitro and animal genetic toxicity studies.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Toxicity
Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Persistence and degradability
Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

Biological oxygen demand (BOD)

<table>
<thead>
<tr>
<th>Incubation Time</th>
<th>BOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 d</td>
<td>0 %</td>
</tr>
<tr>
<td>10 d</td>
<td>0 %</td>
</tr>
<tr>
<td>20 d</td>
<td>0 %</td>
</tr>
</tbody>
</table>
Bioaccumulative potential
Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil
No data available.

13. DISPOSAL CONSIDERATIONS
Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill

14. TRANSPORT INFORMATION
DOT
Not regulated for transport

Classification for SEA transport (IMO-IMDG):
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code
Not regulated for transport
Consult IMO regulations before transporting ocean bulk
Classification for AIR transport (IATA/ICAO): Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103
Calculated RQ exceeds reasonably attainable upper limit.
Components CASRN RQ
ormic acid 64-18-6 5000 lbs RQ

Pennsylvania Worker and Community Right-To-Know Act:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Rupert, Gibbon & Spider, Inc. expressly disclaims all express or implied warranties of merchantability and fitness for a particular purpose, with respect to the product or information provided herein, and shall under no circumstances be liable for incidental or consequential damages.
Do not use ingredient information and/or ingredient percentages in this SDS as a product specification. For product specification information refer to a product specification sheet and/or a certificate of analysis.

All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources. While the information is believed to be accurate, Rupert, Gibbon & Spider, Inc. makes no representations as to its accuracy or sufficiency. Conditions of use are beyond Rupert, Gibbon & Spider, Inc.’s control and therefore users are responsible to verify this data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product, or from the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.