SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier
Product name: Gum Arabic
Product code: JAC1648, JACU1648
Synonym: Acacia; Gum Acacia
Date: 5/16/2015
CI#: Not available
Chemical Name: Not available
Chemical Formula: Not available
CAS#: 9000-01-5

1.2. Intended Use of the Product
Use of the substance/preparation: Emulsifying, Gelling, Stabilizing and Thickening Agent

1.3. Name, Address, and Telephone of the Responsible Party
Contact Information
Rupert Gibbon & Spider, Inc.
1147 Healdsburg Ave.
Healdsburg, CA 95448
800-442-0455

1.4. Emergency telephone number
CHEMTREC (24HR Emergency Telephone), call: 1-800-424-9300
International CHEMTREC, call: 1-703-527-3887
For non-emergency assistance, call: 800-442-0455

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (GHS-US)
Combustible Dust

2.2. Label elements
Classification (GHS-US)
Signal word (GHS-US): Warning
Hazard statements (GHS-US): May form combustible dust concentrations in air

2.3. Other hazards
No additional information available

2.4. Unknown acute toxicity (GHS US)
No data available
SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier (CAS No.)</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gum Arabic</td>
<td>9000-01-5</td>
<td>Proprietary*</td>
</tr>
</tbody>
</table>

*The specific chemical concentration is being withheld as a trade secret

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation: When symptoms occur: go into open air and ventilate suspected area.
First-aid measures after skin contact: Rinse with plenty of water.
First-aid measures after eye contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion: Rinse mouth. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation: Prolonged inhalation of dust may cause respiratory irritation.
Symptoms/injuries after skin contact: Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/injuries after eye contact: Dust from this product may cause minor eye irritation.
Symptoms/injuries after ingestion: None under normal use.

4.3 Indication of any immediate medical attention and special treatment needed No additional information available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Unsuitable extinguishing media: Do not use a heavy water stream.

5.2 Special hazards arising from the substance or mixture

Fire hazard: Combustible Dust. Dust explosion hazard in air. Supports combustion at high temperatures. Under conditions of fire this material may produce: Carbon dioxide, Carbon monoxide.
Explosion hazard: Avoid dust clouds in combination with static electricity. Dust clouds can be explosive.
Reactivity: Stable at ambient temperature and under normal conditions of use.

5.3 Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Do not allow run-off from fire fighting to enter drains or water courses.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Avoid generating dust. Handle in accordance with good industrial hygiene and safety practice. Good housekeeping is needed during storage, transfer, handling, and use of this material to avoid excessive dust accumulation.

6.1.1. For non-emergency personnel

Protective equipment: Use appropriate personal protection equipment (PPE).
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.
Emergency procedures: Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Collect spillage. Avoid generation of dust during clean-up of spills. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up. Practice good housekeeping - spillage can be slippery on smooth surface either wet or dry.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Take precautionary measures against static discharge.
Hygiene measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep only in the original container in a cool, well ventilated place away from: Direct sunlight. Heat sources. Keep container closed when not in use. Protect from moisture.
Incompatible products: Strong bases. Strong acids.

7.3. Specific end use(s) Emulsifying, Gelling. Stabilizing and Thickening Agent
SECTION 8: Exposure controls/personal protection

8.1. Control parameters
Specific dusts not listed fall under Particulates Not Otherwise Regulated:
OSHA PEL (Respirable Dust): 5 mg/m³
OSHA PEL (Total Dust): 15 mg/m³

8.2. Exposure controls
Appropriate engineering controls: Provide adequate ventilation to minimize dust concentrations. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed.

Personal protective equipment:
- Hand protection: Wear protective gloves.
- Eye protection: Chemical goggles or safety glasses.
- Respiratory protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust are expected to exceed exposure limits.
- Other information: When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
- Appearance: White Off White / Characteristic
- Odor: Odorless
- Odor threshold: No data available
- pH: No data available
- Relative evaporation rate (butyl acetate=1): No data available
- Melting point: No data available
- Freezing point: No data available
- Boiling point: No data available
- Flash Point: No data available
- Auto-ignition temperature: No data available
- Decomposition Temperature: No data available
- Flammability (solid, gas): No data available
- Vapor pressure: No data available
- Relative vapor density at 20 °C: No data available
- Relative density: No data available
Solubility: No data available

Log Pow: Soluble in water.

Log Kow: No data available

Viscosity, kinematic: No data available

Viscosity, dynamic: No data available

Explosive properties: No data available

Oxidizing properties: No data available

Explosive limits: No data available

9.2. Other information No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
Stable at ambient temperature and under normal conditions of use.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Direct sunlight. Extremely high or low temperatures. Protect from moisture. Use good housekeeping practices during storage, transfer, handling, to avoid excessive dust accumulation.

10.5. Incompatible materials
Strong acids. Strong bases.

10.6. Hazardous decomposition products
Under conditions of fire this material may produce: Carbon oxides (CO, CO2).

SECTION 11: Toxicological information

11.1. Hazardous decomposition products

Skin corrosion/irritation: Not classified

Serious eye damage/irritation: Not classified

Respiratory or skin sensitization: Not classified

Germ cell mutagenicity: Not classified

Carcinogenicity: Not classified

Reproductive toxicity: Not classified

Specific target organ toxicity (single exposure): Not classified

Specific target organ toxicity (repeated exposure): Not classified

Aspiration hazard: Not classified

Symptoms/injuries after inhalation: Prolonged inhalation of dust may cause minor respiratory irritation.

Symptoms/injuries after skin contact: Dust may cause minor irritation in skin folds or by contact in combination with tight clothing.

Symptoms/injuries after eye contact: Dust from this product may cause minor eye irritation.
Symptoms/injuries after ingestion: None under normal use.

SECTION 12: Ecological information

12.1. Toxicity No additional information available

12.2.

<table>
<thead>
<tr>
<th>GUM ARABIC POWDER</th>
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<tbody>
<tr>
<td>Persistence and degradability</td>
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<tr>
<th>GUM ARABIC POWDER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bioaccumulative potential</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil No additional information available

12.5. Other adverse effects

Other information: Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

SECTION 14: Transport information

In accordance with ICAO/IATA/DOT/TDG

14.1. UN number Not applicable

14.2. UN proper shipping name Not regulated for transport.

14.3. Additional information

Other information: No supplementary information available.

Overland transport Not regulated for transport.

Transport by sea Not regulated for transport.

Air transport Not regulated for transport.
SECTION 15: Regulatory information

15.1. US Federal regulations

Gum Arabic (9000-01-5)
Listed on TSCA 8(b): Arabic Gum

15.2. International regulations

Gum Arabic (9000-01-5)
Canada- WHMIS: Class D-2A Material Causing other Toxic effects (Very Toxic)

15.3. US State regulations

SECTION 16: Other information

Data sources: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases: Comb. Dust Combustible Dust

The information contained in this SDS is based on data from sources considered to be reliable but Rupert, Gibbon & Spider Inc. does not guarantee the accuracy or completeness thereof. Rupert, Gibbon & Spider Inc. urges each customer or recipient of this SDS to study it carefully to become aware of and understand the hazards associated with this product. The reader should consider consulting reference works or individuals who are experts in ventilation, toxicology or fire and understand the data in this SDS.