1. PRODUCT IDENTIFICATION

PRODUCT NAME ................... JACQUARD ACID DYE VIOLET
PRODUCT CODE NUMBER ..#614
CHEMICAL FAMILY ANTHRAQUINONE
T.S.C.A. STATUS .................... COMPLIANCE
PRIMARY PRODUCT USE... TEXTILE MANUFACTURING
MANUFACTURED BY........ RUPERT, GIBBON & SPIDER, INC.
1147 HEALDSBURG AVENUE
HEALDSBURG, CA 95448
PHONE: 800-442-0455
POISON CONTROL: 800-222-1222

2. HAZARDS IDENTIFICATION

This product does not contain any categorized hazards.

PRIMARY ROUTE OF EXPOSURE

<table>
<thead>
<tr>
<th>INHALATION:</th>
<th>YES</th>
<th>SKIN ABSORPTION:</th>
<th>NO</th>
<th>INGESTION:</th>
<th>NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN CONTACT:</td>
<td>YES</td>
<td>EYE CONTACT:</td>
<td>YES</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CARCINOGEN STATUS

IARC: NO  NTP: NO  OSHA: NO

HMIS: 1 1 0 E

CHRONIC EFFECTS OF OVEREXPOSURE

Not Known

SIGNS AND SYMPTOMS OF OVEREXPOSURE

May be irritating to the eyes, skin, and respiratory tract.

MEDICAL CONDITIONS AGGRAVATED

Persons with any pre-existing skin, eye or respiratory condition may be more susceptible to the effects of this product.
3. HAZARDOUS INGREDIENTS

NO HAZARDOUS MATERIALS ARE CONTAINED IN THIS PRODUCT

The exact ingredient percentages and composition of the components have been withheld as a trade secret.

4. EMERGENCY AND FIRST AID PROCEDURES

GENERAL INFORMATION: IMMEDIATELY REMOVE ALL CONTAMINATED CLOTHING

EYE CONTACT ............. Immediately flush eyes with flowing water for at least 15 minutes, holding eyelids apart to irrigate thoroughly. Get medical attention.

SKIN CONTACT .......... Wash skin thoroughly with soap and water. Get medical attention if irritation develops.

INGESTION ................. Dilute with water. Get medical attention. Never give fluids or induce vomiting if patient is unconscious or has convulsions.

INHALATION ............... Remove to fresh air. If breathing is difficult give oxygen; if not breathing give artificial respiration. Get medical attention.

5. FIRE AND EXPLOSION DATA

FLASH POINT ...........................Not Applicable
EXTINGUISHING MEDIA ...............CO2 Dry Chemical Foam Water Fog
SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
   As in any fire, wear self-contained breathing apparatus and full protective equipment.
ADDITIONAL INFORMATION........Avoid dusting conditions. May form explosive dust mixtures with air.

6. SPILL OR LEAK PROCEDURES

IN CASE MATERIAL IS RELEASED/SPILLED:
   Wear appropriate safety equipment. Contain and clean up spill immediately. Prevent from entering floor drains. Contain liquids using absorbants. Sweep powders carefully minimizing dusting. Shovel all spill materials into disposal drums and follow disposal instructions.

7. SPECIAL PRECAUTIONS AND STORAGE DATA

SAFE HANDLING: In accord with good industrial practice, handle with care and avoid personal contact.
8. EMPLOYEE PROTECTION RECOMMENDATIONS

GENERAL PROTECTIVE MEASURES:
Do not breathe dust. Avoid contact with eyes and skin. Immediately remove all contaminated clothing.

EYE PROTECTION ........ Wear safety glasses with side shields or safety goggles.

SKIN PROTECTION ........ Wear chemical resistant rubber gloves and long sleeved clothing.

RESPIRATORY PROTECTION ........ Inhalation of dust and aerosols must be absolutely prevented by the use of a NIOSH approved dust respirator.

VENTILATION ............ Use local ventilation.

OTHER .................... Wear overalls, apron or other protective clothing.

9. PHYSICAL DATA

APPEARANCE .......... POWDER
COLOR ............. VIOLET
ODOR ................. NONE

ODOR THRESHOLD ........ NA

SOLUBILITY IN WATER ...... 15 g/1 at 90 deg C

BULK DENSITY ............ NE

VIS COSITY ............ NA

pH .......................... 8.0 (10.0 g/1)

MELTING POINT/FREEZING POINT.... NA

PARTITION COEFFICIENT: N-OCTANOL/WATER........ ND

BOILING POINT ........ NA

VAPOR PRESSURE .......... NA

VAPOR DENSITY .......... NA

EVAPORATION RATE ........ NA

FLAMMABILITY .......... NA

FLASH POINT ............ NA

IGNITION TEMP .......... NA

DECOMPOSITION TEMPERATURE.... ND

UEL ..................... NA

LEL ..................... NA

% VOLATILE: VALUE: 0.00 UNIT: %  COMMENT:

10. REACTIVITY DATA

THERMAL DECOMPOSITION: No thermal decomposition when stored and handled correctly.

HAZARDOUS REACTIONS: None expected

CHEMICAL STABILITY ................. Stable

INCOMPATABLE MATERIALS: None

HAZARDOUS DECOMPOSITION PRODUCTS...... CO2, CO, SULFUR OXIDES, NITROGEN OXIDES

CONDITIONS TO AVOID .......... Avoid dusting conditions and sparks/flame.

HAZARDOUS POLYMERIZATION.... Will not occur
11. TOXICOLOGICAL DATA

ANIMAL TOXICITY ORAL - LD50 (INGESTION) ........> 5000 mg/kg (Rat)
FISH, LC50 ...........................................................> 100 mg/l (96 h, Poecilia Reticulata)
EYE EFFECTS ......................................................NON-IRRITANT (Rabbit)
SKIN EFFECTS ....................................................NON-IRRITANT (Rabbit)
SENSITIZATION ....................................................NOT EXPECTED

12. ECOLOGICAL DATA

BIODEGRADABILITY: <10 %
BACTERIA TOXICITY IC50: 10 -100 mg/l (72 h, scenedesmus subspicatus)
INVERTEBRATE TOXICITY EC 50 : 10-100 mg/l (48 h, daphnia magna)
AOX: 0.00

13. DISPOSAL CONSIDERATIONS

PRODUCT:........If utilization or recycling of the product is not possible, it should be disposed of in accordance with existing federal, state and local environmental regulations, e.g. by incineration in a suitable plant.
UNCLEANED PACKAGING: Soiled, empty containers are to be treated in the same way as the contents.

14. SHIPPING DATA

PROPER SHIPPING NAME: NON-HAZARDOUS INK MATERIAL
D.O.T. HAZARD CLASSIFICATION: NOT REGULATED
FRT. CLASS PACKAGE: 55
IATA: NON-REGULATED
IMDG: NON-REGULATED

15. REGULATORY DATA

US REGULATIONS:
TSCA: The components of this product are listed on the TSCA Inventory
SARA 313: This product is not subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.

SARA312:
Immediate (acute) health hazard Yes
Delayed (chronic) health hazard No
Fire hazard No
Sudden Release of Pressure No
Reactivity No
This product is not subject to the German Ordinance that bans certain azo dyes or the 19th Amendment of the Council Directive 76/769/EEC.

CALIFORNIA PROPOSITION 65: This product does not contain any components currently on the California List of Known Carcinogens and reproductive Toxins

16. OTHER INFORMATION

Rupert, Gibbon & Spider, Inc. warrants that this product conforms to the chemical description on the label and is reasonably fit for the specific purposes referred to in its directions for use, subject to the inherent risks referred to in the material safety data sheet for this product. Rupert, Gibbon & Spider, Inc. makes no other expressed or implied warranty of fitness or merchantability or any other expressed or implied warranty. In no case shall Rupert, Gibbon & Spider, Inc. be liable for consequential, special, or indirect damages resulting from the use or handling of this product.

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